

Assembly Instructions



4-FOOT
S HOW CASE
SGWC4



6-FOOT
S HOW CASE
SGWC6

when unpacking, make sure that the product is intact and undamaged. If any parts are missing or broken. Please contact your supplier As soon as possible.

Product No.:

⚠ WARNING

Read this material before using this product. Failure to do so can result in serious injury. SAVE THIS MANUAL.

IMPORTANT SAFETY INSTRUCTIONS

WARNING

- When using tools, basic precautions should always be followed
- Gentle handling of tempered glasses

Work Area

- a. Keep the work area clean and well lighted.
- b. Keep the bystanders, children, and visitors away assembling the showcase.

Personal Safety – The following personal protections are required.



Eye Protection



Heavy-duty Work Gloves



Steel Toe Safety Shoes

Tools Required for Assembling

- Phillips Screwdriver (#2)

Persons Required

- Two persons required for assembling

Warranty

Our company makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in material and workmanship for the period of 30 days from the date of purchase. This warrant does not apply to the damage due directly or indirectly to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear or tear, or to lack of maintenance. Our company shall in no event be liable from death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

To take advantage of this warranty, the product or parts must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, Our company will either repair or replace the product at its election or Our company may elect to refund the purchase price if Our company cannot readily and quickly provide with a replacement. Our company will return repaired products at our expense, but if Our company determine there is no defect, or that the defects resulted from causes not with the scope of the warranty, then the customer must bear the cost of returning the product.

This warranty gives the customer specific legal rights and CUSTOMER may also have other rights which vary from state to state.

Scope

The Assembly Instruction covers the following products:

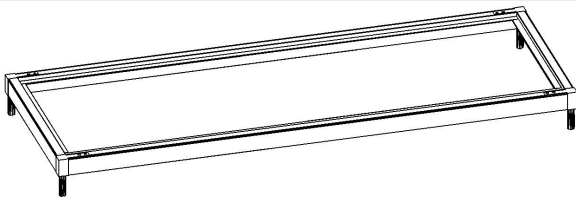
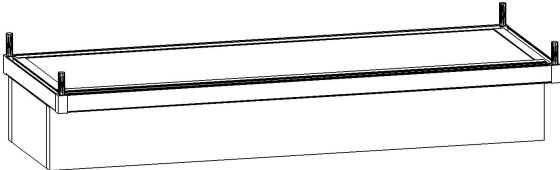
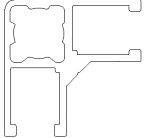
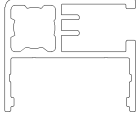
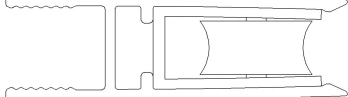
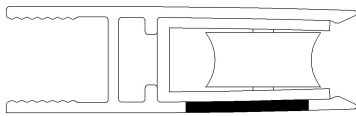



SGWC4

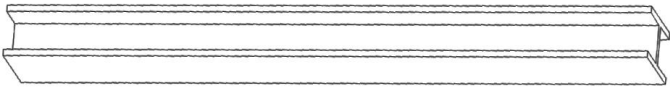

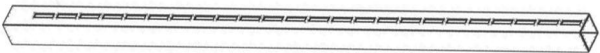

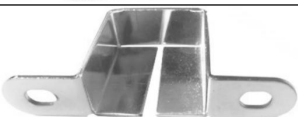
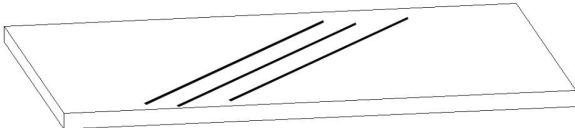
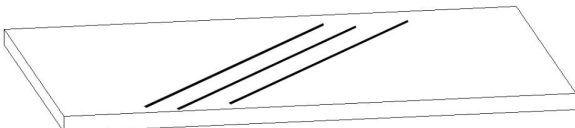

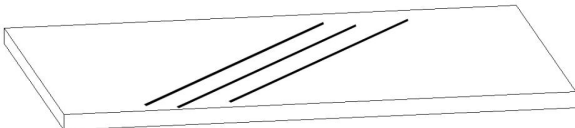
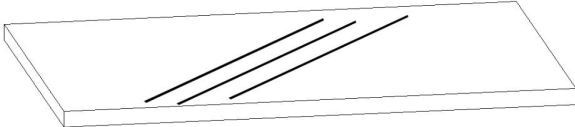
SGWC6

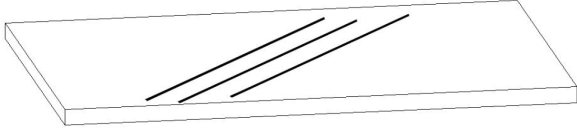





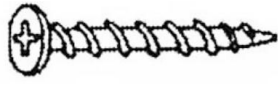
Specifications

SGWC4 Weight:	290.5 lb (132.6 kg)
SGWC4 Dimensions (L x W x h):	48" X 20" X 72" (1220mm X 508mm X 1825mm)
SGWC4 Cardboard Box in Delivery:	5
SGWC6 Weight:	385 lb (175kg)
SGWC6 Dimensions (L x W x h):	70" X 20" X 72" (1776mm X 508mm X 1825mm)
SGWC6 Cardboard Box in Delivery:	5

Part List

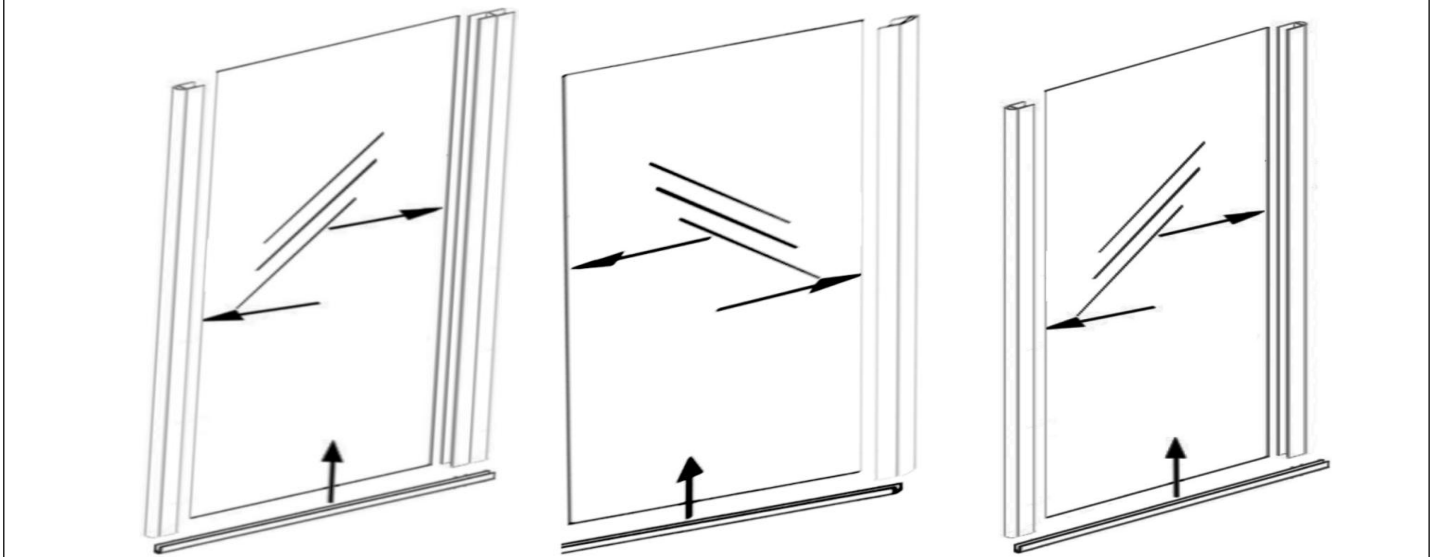
Part o.	Illustration	Description	Quantity
1		Frame Top	1
2		Frame Base	1
3		Aluminum Post, back	2
4		Aluminum Post, front	2
5		Glass Door Sliding Guide (two wheels pre-installed)	1
6		Glass Door Sliding Guide with a lock hole (two wheels pre-installed)	1
7		Plastic Strip 17"	4
8		Plastic Strip 58"	6
9		Plastic Strip 46" (SGWC4) 69" (SGWC6)	2

10		Plastic Strip	1
11		Display Glass Bracket - Bottom (12")	8(SGWC4) 12(SGWC6)
16		Bracket Mount	2(SGWC4) 3(SGWC6)
17		Fixture, bottom	2(SGWC4) 3(SGWC6)
18		Fixture, top	2(SGWC4) 3(SGWC6)
19		Glass (Top), 46-13/16"*18-3/4"*3/16" (1188*476*5mm)(SGWC4) 68-11/16"*18-3/4"*3/16" (1744*476*5mm)(SGWC6)	1
20		Glass (Front), B 59-7/16"*23-1/4"*3/16" (1510*590*5mm)(SGWC4) 59-7/16"*34-3/16"*3/16" (1510*868*5mm)(SGWC6)	2
21		1/4" Screws	2
22		Display Glass 44"*10"*1/4" (1120*304*6mm)(SGWC4) 66"*10"*1/4" (1680*304*6mm)(SGWC6)	4
23		Glass Door, F 58-3/16"*23-11/16"*1/4" (1478*602*6mm)(SGWC4)	2

		58-3/16"*34-5/8"*1/4" (1478*880*6mm)(SGWC6)	
24		Glass (Side), A 59-9/16"*18-5/16"*3/16" (1513*465*5mm)	2
25		Door Handle	2
26		Lock	1
27		Door Strip, Bottom 23.5"(604mm)(SGWC4) 31.5"(800mm)(SGWC6)	2
28		Door Strip, Top	4
29		1/2" Screws	16
30		5/8" Screws	8(SGWC4) 12(SGWC6)

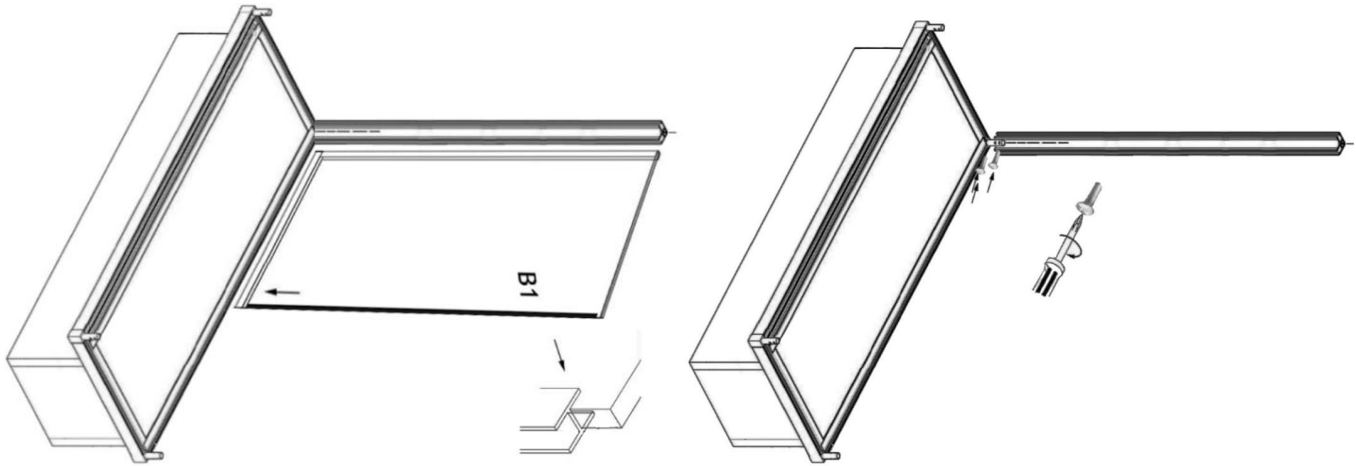
Assembly Steps

Step 1:



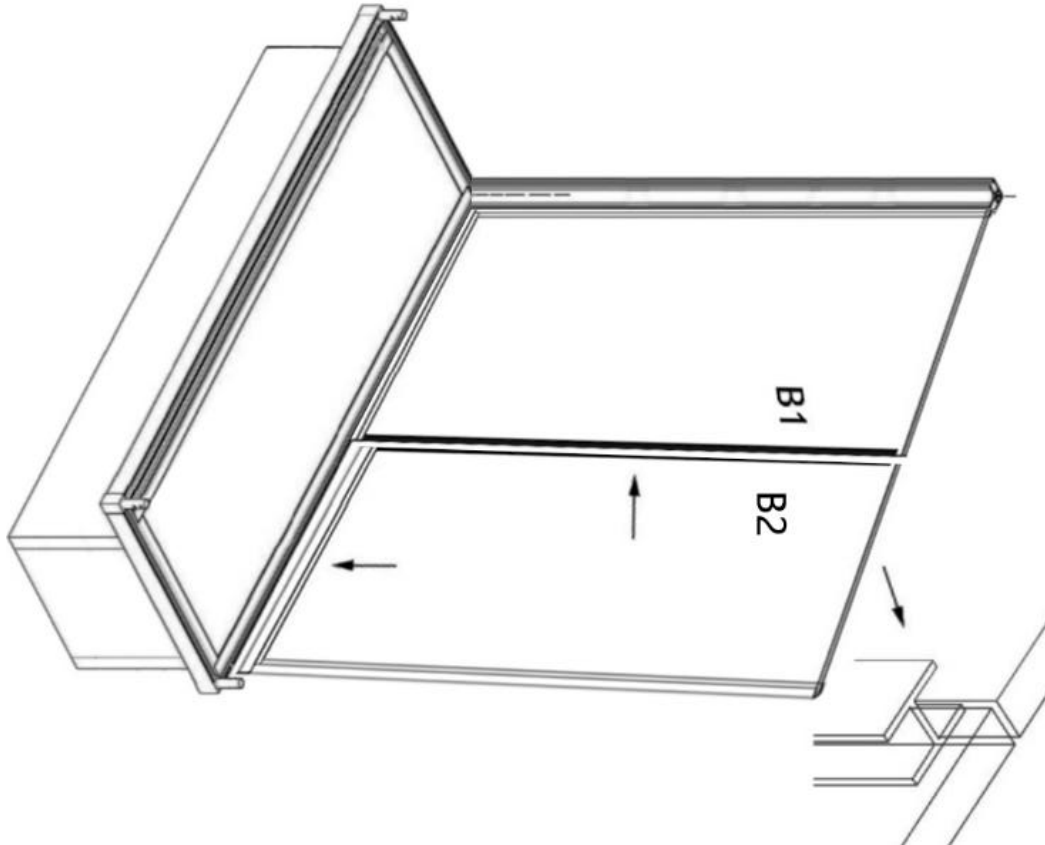
- Cut the Plastic Strip (Part #9) into two halves; Place the Plastic Strips (Part #8) 、 Plastic Strips (Part #10) and half of Place the Plastic Strips (Part #9)to the left, and bottom of the Glass B(Front), Part #20;
- Place the Plastic Strips (Part #8) and half of Place the Plastic Strips (Part #9)to the left, and bottom of the Glass B(Front), Part #20;
- Place the Plastic Strips (Part #8&7) to the left, right, and bottom of the Glass A(Side), Part #24;

Step 2



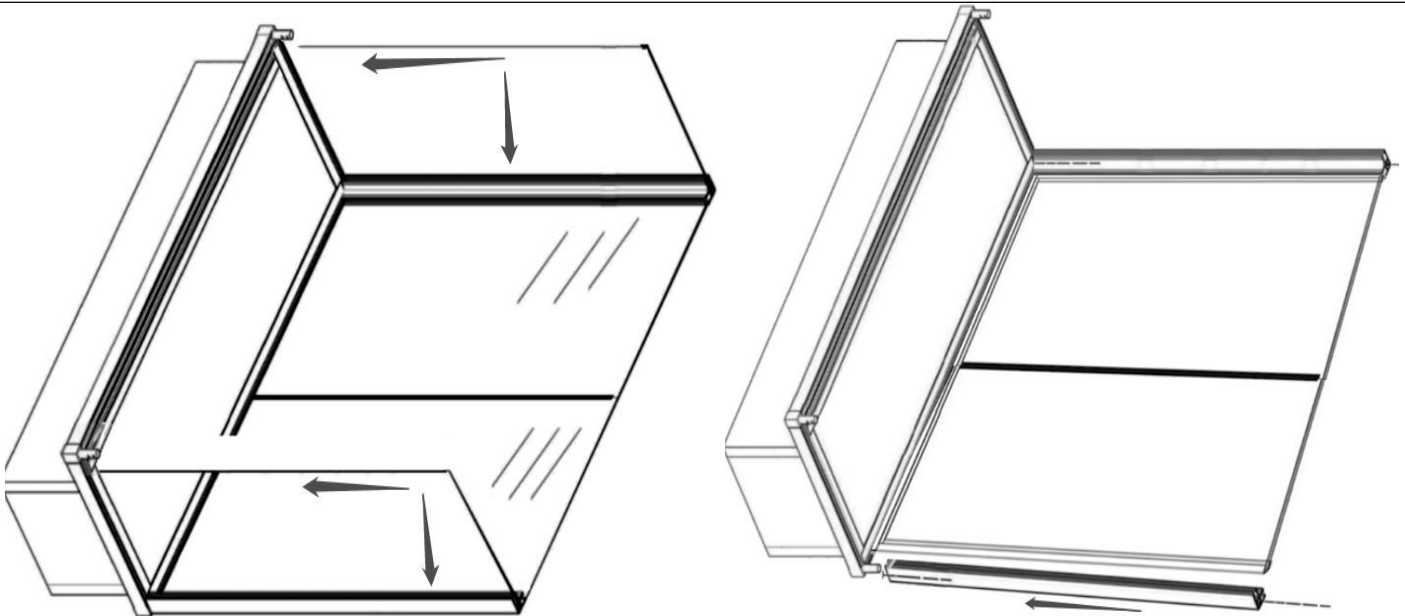
- Attach one Back Aluminum Posts (Part #3) into the Frame Base. Install two ½” screws (Part #29) for the Aluminum Posts. Tighten the screws to fasten the Posts onto the Frame Base.
- Place the Glass (Part #20) with the Plastic Strip (Part #10) into the Frame Base (Part #2) , the Aluminum Post (Par #3) at the long side, the Plastic Strip (Part #10)Facing outward.

Step 3



- Place the Glass (Part #20) with our company's plastic strips in one longer edge into the Plastic Strips (Part #10) Assembled on another piece of glass (Part #20).
- Insert the other Glass (Part #20) into the Frame Base (Part #2).

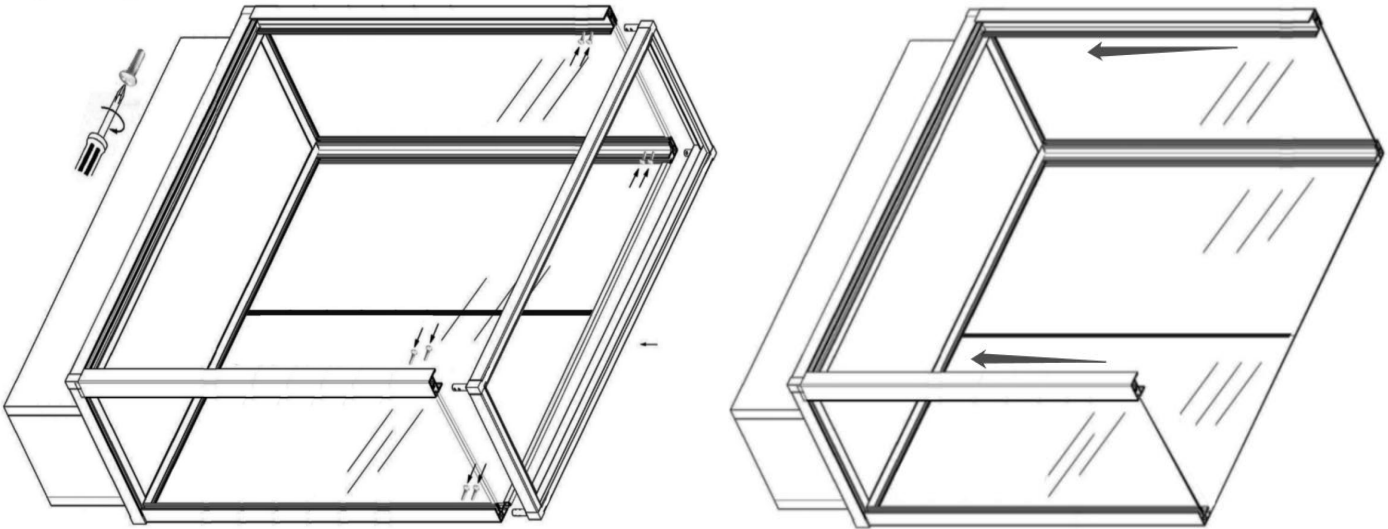
Step 4



- Attach another Back Aluminum Posts (Part #3) into the Frame Base. Install two ½" screws (Part #29) for the Aluminum Posts. Tighten the screws to fasten the Posts onto the Frame Base.

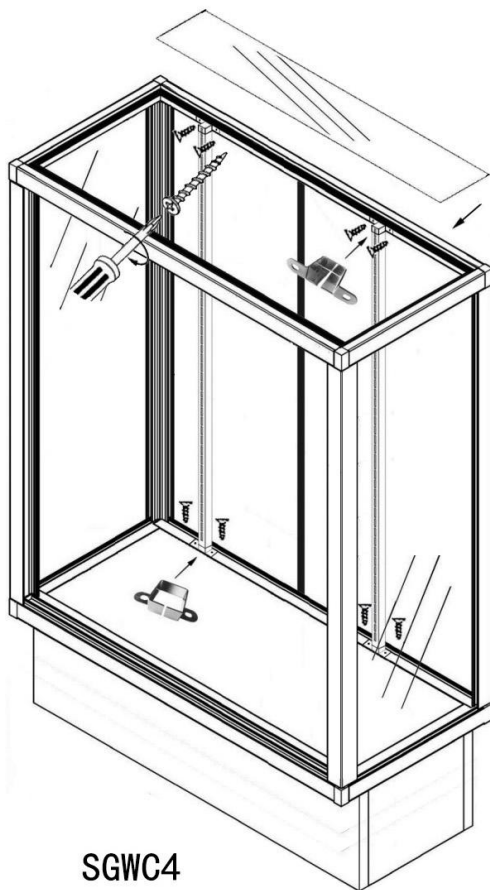
- Insert the two Glass side (Part #24) into the the Frame Base (Part #2) at the short side and the Aluminum Post (Par #3) at the long side.

Step 5

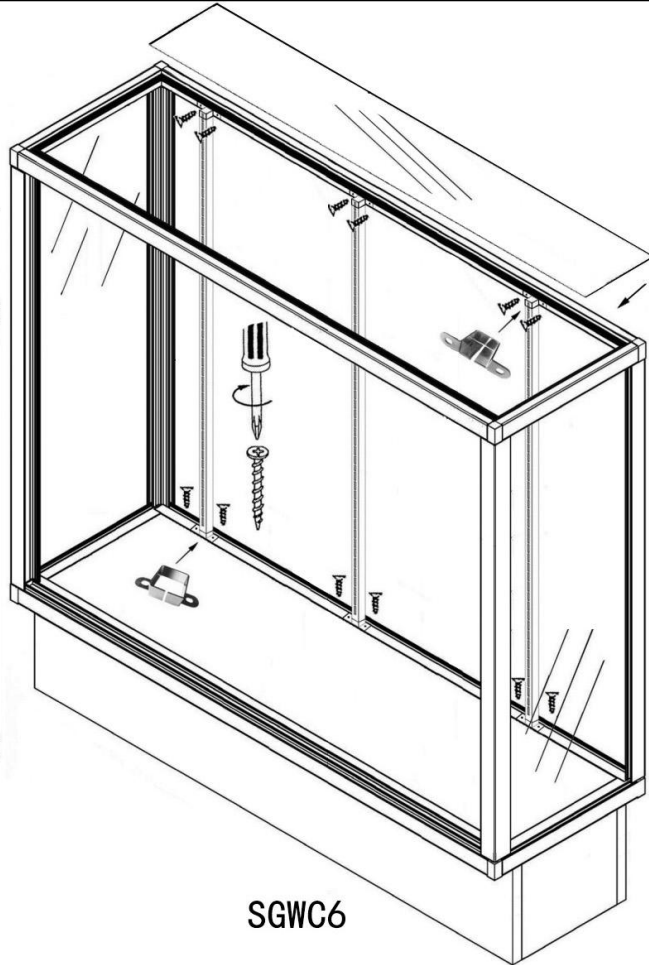


- Attach the two front Aluminum Posts (Part #4) into the Frame Base. Install two ½" screws (Part #29) for the Aluminum Posts. Tighten the screws to fasten the Posts onto the Frame Base
- Place the plastic Strips (Part #7&9) to the top of the Glasses (Front and Sides).
- Attach the Frame Top (Part #1) onto the top of the Posts. Make sure the poles of the Frame Top inserted into the Posts and the Glasses seated into the slots of the Frame Top;
- Install ½" screws (Part #29) into the holes on the Aluminum Posts (Part #3 and #4). Make sure the screws driven into the holes of the poles on the Frame Top. Tighten the screws to fasten the Frame Top to the Posts.

Step 6



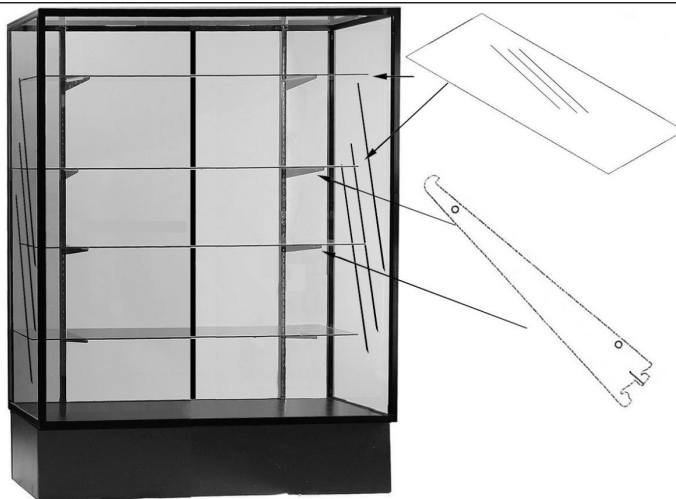
SGWC4



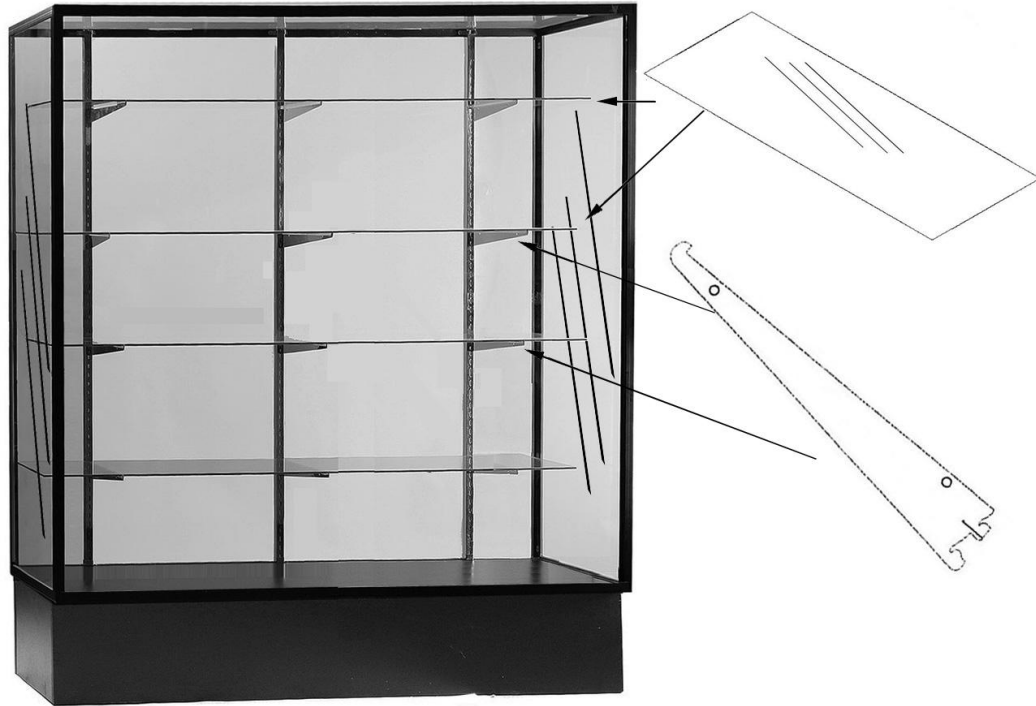
SGWC6

- Insert the Bracket Mounts (Part #16) into the Fixtures (Part #17 and #18).
- Fasten the screws (Part #30) to secure the Fixtures.
- Peel off the paper backing from the Frame Top (Part #1); Place the Glass Top (Part #19) into the Frame Top.

Step 7



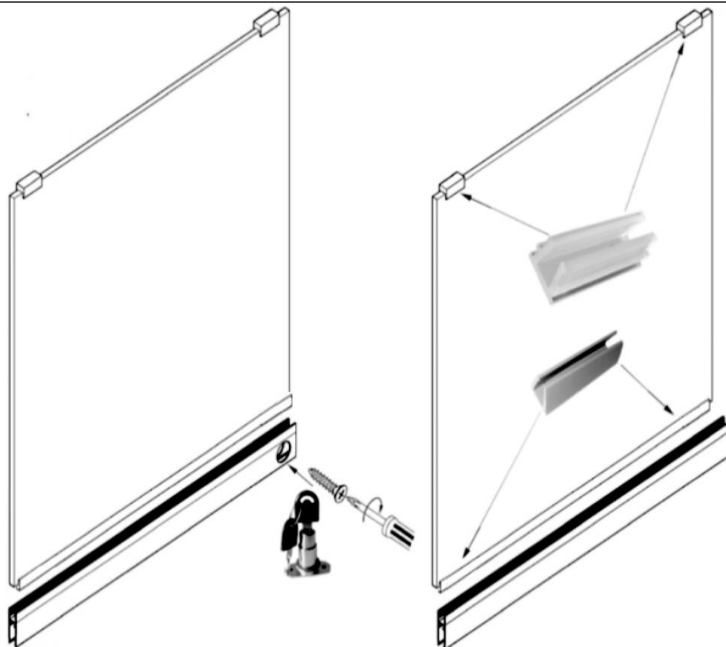
SGWC4:



SGWC6:

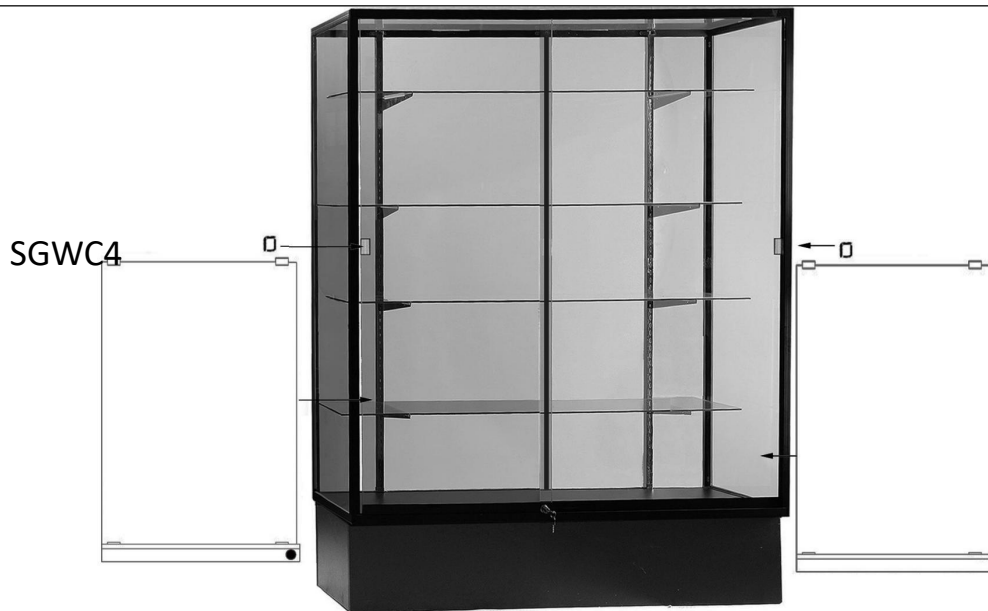
- Attach the 12" Display Glass Brackets (Part #11) into the holes on the Bracket Mounts (Part #16).
- Place the Display Glass (Part #22) onto the Brackets.

Step 8



- Fasten the Lock (Part #26) onto the Rail (Part #6) by tightening $\frac{1}{4}$ " screws (Part #21);
- Place the Door Strips (Part #27) at the bottom of the Glass Doors (Part #23)
- Insert the Glass Doors into the slots of the Sliding Guide (Part #5 and #6)
- Place the Door Strips (Part #28) onto the top of the glass Doors

Step 9



- Inserts the glass Doors (Part #23) into the slots on the Frame Top (Part #1) and Frame Base (Part #2). The door with the lock shall be placed towards inside while the door with the lock shall be towards outside. Make sure the pre-installed wheels landed onto the rails of the Frame Base.
- Attach the self-stick Door Handles (Part #25) on to the Glass Doors (Part #23)